

ADDcure® 9215F

Modified cycloaliphatic curing agent

General ADDcure® 9215F is a low viscosity cycloaliphatic curing agent with good flow, good yellowing resistance and compatibility

Applications ADDcure® 9215F can be used as a good general purpose curing agent for paints and enamels with low VOC, for civil engineering and anticorrosion applications. Compliant with the Solvent Emissions Directive when used with suitable epoxy resins such as ADDpoxy® 828, LR2257 LR2783 & LR 1140B. These coatings may be used for flooring systems, grouts, mortar floors, trowelling compounds, and impregnation systems as well as more traditional anti corrosive primers and direct to metal one coat systems.

Properties Due to the low viscosity and improved stability ADDcure® 9215F is a suitable epoxy resin curing agent for use in formulating compliant systems yielding,

- Very good processing properties
- Good mechanical performance
- Good surface penetration / flow
- Good chemical & corrosion resistance

Specific key data	Property	Value	Test method
	Appearance	Clear Liquid	Visual
	Color Gardner	1 max	
	Amine value	280 mg KOH/g	
	Active Hydrogen Equivalent Weight	114	
	Mix ratio (with epoxy 190 EEW)	60 PHR	
	Pot life	45-50'	
	Viscosity at 25 °C (77 °F)	100 – 300 mPa.S	
	Solids	100%	

Typical Key Data	Property	Value	Test method
	Density at 25°C	1.08 g/cm ³	P ISO 1675
	Flash point	≥138 °C	ISO 2719
	As-supplied form	Liquid	
	Odour	Yes	
	Shelf life (at storage temperature 10 - 40°C) (See expiry date on original container) Low temperature may induce haze & Increase viscosity, both reversible as temperature is increased.	12 months in original container	
	Disposal	Regular procedures approved by local authorities	

Packaging & Storage ADDcure® 9215F is supplied in IBC's and in 220 kg drums. This product should be stored in a dry place, preferably in the sealed original container; at temperatures between 10°C and 40°C (temperatures should never be allowed to drop below 0°C). The product may absorb moisture and CO₂ if not sealed correctly.

Handling/Safety Mandatory and recommended industrial hygiene procedures should be followed
Precautions whenever our products are being handled and processed. For additional information please consult the corresponding product safety data sheets.

Note ADDpoxy[®] is a registered trademark of JANA or an affiliate thereof.

GUIDE FORMULATION

Solvent free primer finish for direct to metal application – application by airless spray

PART A

ADDpoxy [®] 828	52.00	www.jana-ksa.net
Nanoguard ACP	7.00	www.sensopolis.com
Snowcal 60	11.00	www.omya.com
Cristal 122	17.00	www.cristalglobal.com
Sensowhite 4	8.50	www.sensopolis.com
ViaTalc prime	3.50	www.sibelco.com
Easigel	1.00	www.scprod.com

PART B

ADDcure [®] 9215F	32.0	www.jana-ksa.net
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Typical data :

Pot life	30-40'
Tack free time @100 µm	2 h
Full curing 100 µm	7 days dependent on ambient temperature

Solvent free self-leveling flooring White

PART A

ADDpoxy [®] LR 2257	52.00	www.jana-ksa.net
Snowcal 60	12.00	www.omya.com
Cristal 122	17.00	www.cristalglobal.com
Sensowhite 4	15.50	www.sensopolis.com
ViaTalc prime	3.50	www.sibelco.com

PART B

ADDcure [®] 9215F	32.00	www.jana-ksa.net
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Typical data:

Pot life	30-40'
Tack free time @2000 µm	6 h
Full curing 2000 - 4000µm	7 days dependent on ambient temperature

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ISO 9001 : 2000



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